



HEMPAXANE LIGHT 55030

APPLICATION AND CURING CONDITIONS: The surface must be completely clean and dry at the time of application, and its temperature must be above the dew point to avoid condensation. Minimum temperature for curing is 0°C/32°F, minimum relative humidity 30%. In confined spaces provide adequate ventilation during application and drying.

PRECEDING COAT: HEMPADUR-system according to specification.

SUBSEQUENT COAT: None.

REMARKS:

Colours: Certain lead-free red and yellow colours may discolour when exposed to chlorine- containing atmosphere.
Leaded colours may become discoloured when exposed to sulphide-containing atmosphere.
To obtain full opacity, an extra coat may be necessary, especially for certain lead-free colours in eg red, orange, yellow and green.

	Minimum			Maximum		
Surface temperature	20°C/68°F			20°C/68°F		
Recoated with (quality numbers only)	Atmospheric			Atmospheric		
	Mild	Medium	Severe	Mild	Medium	Severe
55030	6 hours	6 hours	7 hours	30 days	30 days	30 days

Service temperatures: At service temperature above 100°C/212°F, slight discoloration may be expected.

VOC - EU directive 2004/42/EC:
VOC:

	As supplied	10 vol. % thinning	Limit phase, 2010
VOC in g/l	225	305	500

For VOC of other shades, please refer to Safety Data Sheet.

Film thicknesses: May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence drying time and recoating interval. Normal range is 50 - 80 micron/2 -3 mils.

Thinner: THINNER 08510 may be used alternatively depending on local conditions.

Exposure to humidity: HEMPAXANE LIGHT 55030 will resist condensation and light rain after the dry to touch stage has been reached.

Recoating: If the maximum recoating interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion.

Notes: **HEMPAXANE LIGHT 55030 is for professional use only.**

ISSUED BY: HEMPEL A/S - 5503017380CR001

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" in the HEMPEL Book.

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