



Product Data

HEMPALIN® PRIMER HI-BUILD 13200

Description:	HEMPALIN PRIMER HI-BUILD 13200 is a quick-drying, urethane-modified alkyd primer.
Recommended use:	General purpose primer for HEMPALIN systems for protection of steel in mild to medium atmospheric corrosive environments.
Service temperatures:	Maximum, dry exposure only: 120°C/248°F.
Certificates/Approvals:	Approved as a low flame spread material by Danish, French, Spanish and Singaporean authorities according to IMO resolution MSC 61 (67). Has a Danish, French, Spanish, Singaporean, Malaysian and Indonesian EC-type Examination Certificate. Complies with EU Directive 2004/42/EC, subcategory i. Please see REMARKS overleaf.
Availability:	Part of Group Assortment. Local availability subject to confirmation.

PHYSICAL CONSTANTS:

Colours/Shade nos.:	White/10000 - Yellow/22430
Finish:	Flat
Volume solids, %:	47 ± 1
Theoretical spreading rate:	6.3 m ² /litre - 75 micron 251 sq.ft./US gallon - 3.0 mils
Flash point:	38°C/100°F
Specific gravity:	1.3 kg/litre - 10.8 lbs/US gallon
Surface dry:	1 (approx.) hr at 20°C/68°F (ISO 1517)
Dry to touch:	4 (approx.) hours at 20°C/68°F
V.O.C.:	410 g/litre - 3.4 lbs/US gallon

The physical constants stated are nominal data according to the HEMPEL Group's approved formulas. They are subject to normal manufacturing tolerances and where stated, being standard deviation according to ISO 3534-1.

APPLICATION DETAILS:

Application method:	Airless spray	Brush (touch up)
Thinner (max.vol.):	08080 (5%)	08080 (5%)
Nozzle orifice:	.021"-.023"	
Nozzle pressure:	200 bar/2900 psi (Airless spray data are indicative and subject to adjustment)	
Cleaning of tools:	THINNER 08080	
Indicated film thickness, dry:	75 micron/3 mils	
Indicated film thickness, wet:	175 micron/7 mils	
Recoat interval, min:	See REMARKS overleaf	
Recoat interval, max.:	See REMARKS overleaf	

Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Material Safety Data Sheets and follow all local or national safety regulations. Avoid inhalation, avoid contact with skin and eyes, and do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment. Apply only in well ventilated areas.
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SURFACE PREPARATION: **New steel:** Abrasive blasting to Sa 2½ is recommended. For temporary protection, if required, use a suitable zinc-free shopprimer. All damage of shopprimer and contamination from storage and fabrication should be thoroughly cleaned prior to final painting. For repair and touch-up use HEMPALIN PRIMER HI-BUILD 13200.

Maintenance: Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Remove all rust and loose material by abrasive blasting or power tool cleaning. Dust off residues. Touch up to full film thickness.

APPLICATION CONDITIONS: As dictated by normal good painting practice. In confined spaces provide adequate ventilation during application and drying.

SUBSEQUENT COAT: HEMPALIN system according to specification.

REMARKS:

VOC - EU directive 2004/42/EC:

	As supplied	5 vol. % thinning	Limit phase I, 2007	Limit phase II, 2010
VOC in g/l	410	435	600	500

VOC:

For VOC of other shades, please refer to Safety Data Sheet.

Film thicknesses: Some of the **certificates** have been issued under the former quality number 1320. May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence drying time and recoating interval. Normal range dry is 50-75 micron/2-3 mils.

Recoating: Recoating intervals related to later conditions of exposure:
(75 micron/3 mils dry film thickness of HEMPALIN PRIMER HI-BUILD 13200)

	Minimum		Maximum	
	20°C/68°F		20°C/68°F	
Recoated with	Atmospheric		Atmospheric	
	Mild	Medium	Mild	Medium
HEMPALIN, except 53240 and 13200	5 hours	8 hours	None	3 days
13200	5 hours	8 hours	None	None
53240	5 days	5 days	None	10 days

If the maximum recoating interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion.

Before recoating after exposure in contaminated environment, clean the surface thoroughly with (high pressure) fresh water and allow drying.

Note: **HEMPALIN PRIMER HI-BUILD 13200 is for professional use only.**

ISSUED BY: HEMPEL A/S - 1320022430C0015

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" in the HEMPEL Book.

Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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Product data are subject to change without notice and become void five years from the date of issue.